VISVESVARAYA TECHNOLOGICAL UNIVERSITY
BELAGAVI

MECHANICAL ENGINEERING

BE/B.Tech. Scheme of Teaching and Examinations

Outcome Based Education (OBE) and Choice Based Credit System (CBCS)

(Effective from the academic year 2018 – 19)

VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI
Scheme of Teaching and Examination 2018 – 19
Outcome Based Education(OBE) and Choice Based Credit System (CBCS)
(Effective from the academic year 2018 – 19)

V SEMESTER

Sl. No	Course and Course code		Course Title	Teaching Department	Teaching Hours /Week			Examination				Credits
					Theory Lecture	Tutorial	Practical/ Drawing	Duration in hours	CIE Marks	SEE Marks	Total Marks	
					L	T	P					
1	PCC	18ME51	Management and Economics		2	2	--	03	40	60	100	3
2	PCC	18ME52	Design of Machine Elements I		3	2	--	03	40	60	100	4
3	PCC	18ME53	Dynamics of Machines		3	2	--	03	40	60	100	4
4	PCC	18ME54	Turbo Machines		3	--	--	03	40	60	100	3
5	PCC	18ME55	Fluid Power Engineering		3	--	--	03	40	60	100	3
6	PCC	18ME56	Operations Management		3	--	--	03	40	60	100	3
7	PCC	18MEL57	Fluid Mechanics/Machines lab		--	2	2	03	40	60	100	2
8	PCC	18MEL58	Energy Conversion Lab		--	2	2	03	40	60	100	2
9	HSMC	18CIV59	Environmental Studies	Civil/ Environmental [Paper setting: Civil Engineering Board]	1	--	--	02	40	60	100	1
				TOTAL	**18**	**10**	**04**	**26**	**360**	**540**	**900**	**25**

Note: PCC: Professional Core, HSMC: Humanity and Social Science.

AICTE activity Points: In case students fail to earn the prescribed activity Points, Eighth semester Grade Card shall be issued only after earning the required activity Points. Students shall be admitted for the award of degree only after the release of the Eighth semester Grade Card.

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER - V

MANAGEMENT AND ECONOMICS

Course Code	**18ME51**	CIE Marks	40
Teaching Hours/Week (L:T:P)	2:2:0	SEE Marks	60
Credits	03	Exam Hours	03

Course Learning Objectives:

- To help the students to understand the fundamental concepts and principles of management; the basic roles, skills, functions of management, various organizational structures and basic knowledge of marketing.
- To impart knowledge, with respect to concepts, principles and practical applications of Economics, which govern the functioning of a firm/organization under different market conditions.

Module-1

Management: Introduction - Meaning - nature and characteristics of Management, Scope and Functional areas of management - Management as a science, art of profession - Management & Administration - Roles of Management, Levels of Management, Development of Management Thought- early management approaches – Modern management approaches. Planning: Nature, importance and purpose of planning process Objectives - Types of plans (Meaning Only) - Decision making Importance of planning - steps in planning & planning premises - Hierarchy of plans.

Module-2

Organizing and Staffing: Nature and purpose of organization Principles of organization - Types of organization - Departmentation Committees Centralization Vs Decentralization of authority and responsibility - Span of control - MBO and MBE (Meaning Only) Nature and importance of staffing--Process of Selection & Recruitment (in brief). Directing & Controlling: Meaning and nature of directing Leadership styles, Motivation Theories, Communication - Meaning and importance - coordination, meaning and importance and Techniques of Co Ordination. Meaning and steps in controlling - Essentials of a sound control system - Methods of establishing control (in brief).

Module-3

Introduction: Engineering and economics, Problem solving and decision making, Laws of demand and supply, Difference between Microeconomics & Macroeconomics, equilibrium between demand & supply, elasticity of demand, price elasticity, income elasticity. Law of Returns, Interest and interest factors, simple and compound interest, Cash flow diagrams, personal loans and EMI payment calculation with flexible interest rates, Discussion and problems.

Module-4

Present, future and annual worth and rate of returns: Basic present worth comparisons, Present worth-equivalence, Assets with unequal lives and infinites lives, future worth comparisons, payback comparisons, Equivalent annual worth comparisons, situations for annual worth comparisons. Asset life, Rate of return, minimum acceptable rate of return, IRR anomalies and misconceptions, Cost of capital, comparisons of all present future and annual worth with IRR, product costing, Discussions and problems.

Module-5

Costing and depreciation: Components of costs, estimation of selling price, marginal cost, first cost, all kinds of overheads, indirect cost estimation with depreciation, mensuration and estimation of material cost, cost estimation of mechanical process, idling time. Product costing (approaches to product costing), causes of depreciation, methods of computing depreciation charges, straight line method, declining balance method, sum of years method, sinking fund method, service output methods, taxation concepts, personal income taxes and corporate taxes, Discussions and problems.

Course outcomes: At the end of the course, the student will be able to:

CO1: Understand needs, functions, roles, scope and evolution of Management

CO2: Understand importance, purpose of Planning and hierarchy of planning and also54nalyse its types.

CO3: Discuss Decision making, Organizing, Staffing, Directing and Controlling.

CO4: Select the best economic model from various available alternatives.
CO5: Understand various interest rate methods and implement the suitable one.
CO6: Estimate various depreciation values of commodities.
CO7: Prepare the project reports effectively.

Question paper pattern:

- The question paper will have ten full questions carrying equal marks.
- Each full question will be for 20 marks.
- There will be two full questions (with a maximum of four sub- questions) from each module.
- Each full question will have sub- question covering all the topics under a module.
- The students will have to answer five full questions, selecting one full question from each module.

Sl. No.	Title of the Book	Name of the Author/s	Name of the	Edition and Year
Textbook/s				
1	Mechanical estimation	T.R. Banga& S.C. Sharma	Khanna Publishers	17th edition
2	Engineering Economy	Riggs J.L	McGraw Hill	4th edition
3	Engineering Economy	Thuesen H.G	PHI	2002
4	Principles of Management	Tripathy and Reddy	Tata McGraw Hill	3rd edition 2006
Textbook/s				
1	Mechanical estimation	T.R. Banga& S.C. Sharma	Khanna Publishers	17th edition
2	Engineering Economy	Riggs J.L	McGraw Hill	4th edition
3	Engineering Economy	Thuesen H.G	PHI	2002
4	Principles of Management	Tripathy and Reddy	Tata McGraw Hill	3rd edition 2006

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER - V

DESIGN OF MACHINE ELEMENTS I

Course Code	**18ME52**	CIE Marks	40
Teaching Hours/Week (L:T:P)	3:2:0	SEE Marks	60
Credits	04	Exam Hours	03

Course Learning Objectives:

- To understand the various steps involved in the Design Process.
- To explain the principles involved in design of machine elements, subjected to different kinds of forces, from the considerations of strength, rigidity, functional and manufacturing requirements.
- To understand and interpret different failure modes and application of appropriate criteria for design of machine elements.
- To learn to use national and international standards, standard practices, standard data, catalogs, and standard components used in design of machine elements.
- Develop the capability to design elements like shafts, couplings, welded joints, screwed joints, and power screws.

Module-1

Introduction: Design Process: Definition of design, phases of design, and review of engineering materials and their properties and manufacturing processes; use of codes and standards, selection of preferred sizes.
Review of axial, bending, shear and torsion loading on machine components, combined loading, two- and three dimensional stresses, principal stresses, stress tensors, Mohr's circles.
Design for static strength: Factor of safety and service factor.
Failure mode: definition and types. , Failure of brittle and ductile materials; even and uneven materials; Theories of failure: maximum normal stress theory, maximum shear stress theory, distortion energy theory, strain energy theory, Columba –Mohr theory and modified Mohr's theory. Stress concentration, stress concentration factor and methods of reducing stress concentration.

Module-2

Impact Strength: Introduction, Impact stresses due to axial, bending and torsion loads.
Fatigue loading: Introduction to fatigue failure, Mechanism of fatigue failure, types of fatigue loading, S-N Diagram, Low cycle fatigue, High cycle fatigue, Endurance limit.
Modifying factors: size effect, surface effect, Stress concentration effects Notch sensitivity, Soder berg and Goodman relationships, stresses due to combined loading, cumulative fatigue damage, and Miner's equation.

Module-3

Design of shafts: Torsion of shafts, solid and hollow shaft design with steady loading based on strength and rigidity, ASME and BIS codes for power transmission shafting, design of shafts subjected to combined bending, torsion and axial loading. Design of shafts subjected to fluctuating loads
Design of keys and couplings :Keys: Types of keys and their applications, design considerations in parallel and tapered sunk keys, Design of square and rectangular sunk keys.
Couplings: Rigid and flexible coupling-types and applications, design of Flange coupling, and Bush and Pin type coupling.

Module-4

Design of Permanent Joints: Types of permanent joints-Riveted and Welded Joints.
Riveted joints: Types of rivets, rivet materials, Caulking and fullering, analysis of riveted joints, joint efficiency, failures of riveted joints, boiler joints, riveted brackets.
Welded joints: Types, strength of butt and fillet welds, eccentrically loaded welded joints

Module-5

Design of Temporary Joints: Types of temporary joints- cotter joints, knuckle joint and fasteners. Design of Cotter and Knuckle Joint.
Threaded Fasteners: Stresses in threaded fasteners, effect of initial tension, design of threaded fasteners under static, dynamic and impact loads, design of eccentrically loaded bolted joints.

Power screws: Mechanics of power screw, stresses in power screws, efficiency and self-locking, design of power screws.

Assignment:

Course work includes a **Design project**. Design project should enable a group of students (maximum four in a group) to design a mechanical system (like couplings, screw jack, welded joints, bracket mounting using fasteners, etc.). Student should submit assembly drawing and part drawings, completely dimensioned, indicating the necessary manufacturing tolerances, surface finish symbols and geometric tolerances wherever necessary. Design project must be completed using appropriate solid modeling software. Computer generated drawings must be submitted. Design calculations must be hand written and should be included in the report. Design project should be given due credit in internal assessment.

Course Outcomes: At the end of the course, the student will be able to:

CO1: Apply the concepts of selection of materials for given mechanical components.

CO2: List the functions and uses of machine elements used in mechanical systems.

CO3: Apply codes and standards in the design of machine elements and select an element based on the Manufacturer's catalogue.

CO4: Analyse the performance and failure modes of mechanical components subjected to combined loading and fatigue loading using the concepts of theories of failure.

CO5: Demonstrate the application of engineering design tools to the design of machine components like shafts, couplings, power screws, fasteners, welded and riveted joints.

CO6: Understand the art of working in a team.

Question paper pattern:

- The question paper will have ten full questions carrying equal marks.
- Each full question will be for 20 marks.
- There will be two full questions (with a maximum of four sub- questions) from each module.
- Each full question will have sub- question covering all the topics under a module.
- The students will have to answer five full questions, selecting one full question from each module.

Sl No	Title of the Book	Name of the Author/s	Name of the	Edition and Year
Textbook/s				
1	Shigley's Mechanical Engineering Design	Richard G. Budynas, and J. Keith Nisbett	McGraw-Hill Education	10th edition, 2015.
2	Fundamentals of Machine Component Design	Juvinall R.C, and Marshek K.M.	John Wiley & Sons	Third Edition, 2007 student
3	Design of Machine Elements,	V B Bhandari	Tata McGraw Hill	4th Ed., 2016.
4	Design of Machine Elements-I	Dr.M H Annaiah Dr. J Suresh Kumar	New Age International (P)	1s Ed., 2016
Reference Books				
1	Machine Design- an integrated approach	Robert L. Norton	Pearson Education	2nd edition.
2	Design and Machine Elements	Spotts M.F., Shoup T.E	Pearson Education	8th edition,2006
3	Machine Component Design	Orthwein W	Jaico Publishing Co	2003
4	Machine Design	Hall, Holowenko, Laughlin (Schaum's Outline series)	Tata McGraw Hill Publishing	Special Indian Edition, 2008
5	Elements of Machine Design	H.G.Patil, S.C.Pilli, R.R.Malagi, M.S.Patil	IK International	First edition,2019

6	Design of Machine Elements Volume I	T. Krishna Rao	IK international publishing house,	2012
7	Hand book of Mechanical Design	G. M. Maithra and L.V.Prasad	Tata McGraw Hill	2nd edition, 2004.

Design Data Hand Book:

[1] Design Data Hand Book, K. Lingaiah, McGraw Hill, 2nd edition, 2003.

[2] Design Data Hand Book, K. Mahadevan and Balaveera Reddy, CBS publication.

[3] Design Data Hand Book, H.G.Patil, I. K. International Publisher, 2010

[4] PSG Design Data Hand Book, PSG College of technology, Coimbatore.

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER - V

DYNAMICS OF MACHINES

Course Code	**18ME53**	CIE Marks	40
Teaching Hours/Week (L:T:P)	3:2:0	SEE Marks	60
Credits	04	Exam Hours	03

Course Learning Objectives:

- To understand the force-motion relationship in components subjected to external forces and analysis of standard mechanisms.
- To understand the undesirable effects of unbalances resulting from prescribed motions in mechanism.
- To understand the effect of Dynamics of undesirable vibrations.
- To understand the principles in mechanisms used for speed control and stability control.
- To know the concepts of modelling mechanical systems using spring, mass and damper elements.
- To compute the natural and damped frequencies of free 1-DOF mechanical systems
- To analyze the vibrational motion of 1-DOF mechanical systems under harmonic excitation conditions.

Module-1

Static force analysis: Static equilibrium, analysis of four bar mechanism, slider crank mechanism, shaper mechanism. **Dynamic force analysis:** D'Alembert's principle, analysis of four bar and slider crank mechanism, shaper mechanism.

Module-2

Balancing of Rotating Masses: Static and Dynamic Balancing, Balancing of single rotating mass by balancing masses in same plane and in different planes. Balancing of several rotating masses by balancing masses in same plane and in different planes.

Balancing of Reciprocating Masses: Inertia Effect of crank and connecting rod, Single cylinder Engine, Balancing in multi cylinder-inline engine (primary and secondary forces), V-type engine, Radial engine – direct and reverse crank method.

Module-3

Governors: Types of Governors; Force Analysis of Porter and Hartnell Governors. Controlling Force, Stability, Sensitiveness, Isochronism, Effort and Power.

Gyroscope: Vectorial representation of angular motion, Gyroscopic couple. Effect of gyroscopic Couple on plane disc, ship, aeroplane, Stability of two wheelers and four wheelers.

Module-4

Free vibrations: Basic elements of vibrating system, Types of free vibrations, Longitudinal vibrations-Equilibrium method, D'Alembert's principle, Energy method, Rayleigh's method. Determination of natural frequency of single degree freedom systems, Effect of spring mass, Damped free vibrations: Under damped, over damped and critically damped systems. Logarithmic decrement.

Module-5

Forced vibrations: Undamped forced vibration of spring mass system, Damped forced vibrations, Rotating unbalance, Reciprocating unbalance, Vibration isolation, Support motion(absolute and relative motion), Transverse vibration of shaft with single concentrated load, several loads, uniformly distributed load, Critical speed.

Course Outcomes: At the end of the course, the student will be able to:

CO1: Analyse the mechanisms for static and dynamic equilibrium.

CO2: Carry out the balancing of rotating and reciprocating masses

CO3: Analyse different types of governors used in real life situation.

CO4: Analyse the gyroscopic effects on disks, airplanes, stability of ships, two and four wheelers

CO5: Understand the free and forced vibration phenomenon.

CO6: Determine the natural frequency, force and motion transmitted in vibrating systems.

Question paper pattern:

- The question paper will have ten full questions carrying equal marks.
- Each full question will be for 20 marks.
- There will be two full questions (with a maximum of four sub- questions) from each module.
- Each full question will have sub- question covering all the topics under a module.
- The students will have to answer five full questions, selecting one full question from each module.

Sl. No.	Title of the Book	Name of the Author/s	Name of the Publisher	Edition and Year
Textbook/s				
1	Theory of Machines: Kinematics and Dynamics	Sadhu Singh	Pearson	Third edition 2019.
2	Mechanism and Machine Theory	G. Ambekar	PHI	2009
Reference Books				
1	Theory of Machines	Rattan S.S.	Tata McGraw-Hill Publishing Company	2014
2	Mechanisms and Machines- Kinematics, Dynamics and Synthesis	Michael M Stanisic	Cengage Learning	2016

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER - V

TURBO MACHINES

Course Code	**18ME54**	CIE Marks	40
Teaching Hours/Week (L:T:P)	3:0:0	SEE Marks	60
Credits	03	Exam Hours	03

Course Learning Objectives:

- Understand typical design of Turbo machine, their working principle, application and thermodynamics process involved.
- Study the conversion of fluid energy to mechanical energy in Turbo machine with utilization factor and degree of reaction.
- Analyse various designs of steam turbine and their working principle.
- Study the various designs of hydraulic turbine based on the working principle.
- Understand the various aspects in design of power absorbing machine.

Module-1

Introduction: Definition of turbo machine, parts of turbo machines, Comparison with positive displacement machines, Classification, Dimensionless parameters and their significance, Unit and specific quantities, model studies and its numerical.

(Note: Since dimensional analysis is covered in Fluid Mechanics subject, questions on dimensional analysis may not be given. However, dimensional parameters and model studies may be given more weightage.)

Thermodynamics of fluid flow: Application of first and second law of thermodynamics to turbo machines, Efficiencies of turbo machines, Static and Stagnation states, overall isentropic efficiency, stage efficiency (their comparison) and polytropic efficiency for both compression and expansion processes. Reheat factor for expansion process. Simple Numerical on stage efficiency and polytropic efficiency.

Module-2

Energy exchange in Turbo machines: Euler's turbine equation, Alternate form of Euler's turbine equation, Velocity triangles for different values of degree of reaction, Components of energy transfer, Degree of Reaction, utilization factor, Relation between degree of reaction and Utilization factor, Problems.

General Analysis of Turbo machines: Radial flow compressors and pumps – general analysis, Expression for degree of reaction, velocity triangles, Effect of blade discharge angle on energy transfer and degree of reaction, Effect of blade discharge angle on performance, , General analysis of axial flow pumps and compressors, degree of reaction, velocity triangles, Numerical Problems.

Module-3

Steam Turbines: Classification, Single stage impulse turbine, condition for maximum blade efficiency, stage efficiency, Need and methods of compounding, Multi-stage impulse turbine, expression for maximum utilization factor, Numerical Problems.

Reaction turbine – Parsons's turbine, condition for maximum utilization factor, reaction staging. Numerical Problems

Module-4

Hydraulic Turbines: Classification, various efficiencies.

Pelton Wheel – Principle of working, velocity triangles, design parameters, maximum efficiency, and numerical problems.

Francis turbine – Principle of working, velocity triangles, design parameters, and numerical problems

Kaplan and Propeller turbines - Principle of working, velocity triangles, design parameters and Numerical Problems. Theory and types of Draft tubes.

Module-5

Centrifugal Pumps: Classification and parts of centrifugal pump, different heads and efficiencies of centrifugal pump, Theoretical head – capacity relationship, Minimum speed for starting the flow, Maximum suction lift, Net positive suction head, Cavitation, Need for priming, Pumps in series and parallel. Problems.

Centrifugal Compressors: Stage velocity triangles, slip factor, power input factor, Stage work, Pressure developed, stage efficiency and surging and problems.

Course Outcomes: At the end of the course, the student will be able to:

CO1: Model studies and thermodynamics analysis of turbomachines.

CO2: Analyse the energy transfer in Turbo machine with degree of reaction and utilisation factor.

CO3: Classify, analyse and understand various type of steam turbine.

CO4: Classify, analyse and understand various type of hydraulic turbine.

CO5: Understand the concept of radial power absorbing machine and the problems involved during its operation.

Question paper pattern:

- The question paper will have ten full questions carrying equal marks.
- Each full question will be for 20 marks.
- There will be two full questions (with a maximum of four sub- questions) from each module.
- Each full question will have sub- question covering all the topics under a module.
- The students will have to answer five full questions, selecting one full question from each module.

Sl No	Title of the Book	Name of the Author/s	Name of the Publisher	Edition and Year
Textbook/s				
1	An Introduction to Energy Conversion, Volume III, Turbo machinery	V. Kadambi and Manohar Prasad	New Age International Publishers	reprint 2008
2	Turbo Machines	B.U.Pai	Wiley India Pvt, Ltd	1st Edition
3	Turbo machines	M. S. Govindegowda and A. M. Nagaraj	M. M. Publications	7Th Ed, 2012
4	Fundamentals of Turbo Machinery	B.K Venkanna	PHI Publishers	
Reference Books				
1	Turbines, Compressors & Fans	S. M. Yahya	Tata McGraw Hill Co. Ltd	2nd edition, 2002
2	Principals of Turbo machines	D. G. Shepherd	The Macmillan Company	1964
3	Fluid Mechanics & Thermodynamics of Turbo machines	S. L. Dixon	Elsevier	2005

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER - V

FLUID POWER ENGINEERING

Course Code	**18ME55**	CIE Marks	40
Teaching Hours /Week (L:T:P)	3:0:0	SEE Marks	60
Credits	03	Exam Hours	03

Course Learning Objectives:

- To provide an insight into the capabilities of hydraulic and pneumatic fluid power.
- To understand concepts and relationships surrounding force, pressure, energy and power in fluid power systems.
- To examine concepts cantering on sources of hydraulic power, rotary and linear actuators, distribution systems, hydraulic flow in pipes, and control components in fluid power systems.
- Exposure to build and interpret hydraulic and pneumatic circuits related to industrial applications.
- To familiarize with logic controls and trouble shooting.

Module-1

Introduction to fluid power systems

Fluid power system: components, advantages and applications. Transmission of power at static and dynamic states. Pascal's law and its applications.

Fluids for hydraulic system: types, properties, and selection. Additives, effect of temperature and pressure on hydraulic fluid. Seals, sealing materials, compatibility of seal with fluids. Types of pipes, hoses, and quick acting couplings. Pressure drop in hoses/pipes. Fluid conditioning through filters, strainers; sources of contamination and contamination control; heat exchangers.

Module-2

Pumps and actuators

Pumps: Classification of pumps, Pumping theory of positive displacement pumps, construction and working of Gear pumps, Vane pumps, Piston pumps, fixed and variable displacement pumps, Pump performance characteristics, pump selection factors, problems on pumps.

Accumulators: Types, and applications of accumulators. Types of Intensifiers, Pressure switches /sensor, Temperature switches/sensor, Level sensor.

Actuators: Classification cylinder and hydraulic motors, Hydraulic cylinders, single and double acting cylinder, mounting arrangements, cushioning, special types of cylinders, problems on cylinders.

Construction and working of rotary actuators such as gear, vane, piston motors, and Hydraulic Motor. Theoretical torque, power, flow rate, and hydraulic motor performance; numerical problems. Symbolic

Module-3

Components and hydraulic circuit design Components:

Classification of control valves, Directional Control Valves-symbolic representation, constructional features of poppet, sliding spool, rotary type valves solenoid and pilot operated DCV, shuttle valve, and check valves.

Pressure control valves - types, direct operated types and pilot operated types.

Flow Control Valves -compensated and non-compensated FCV, needle valve, temperature compensated, pressure compensated, pressure and temperature compensated FCV, symbolic representation.

Hydraulic Circuit Design: Control of single and Double -acting hydraulic cylinder, regenerative circuit, pump unloading circuit, counter balance valve application, hydraulic cylinder sequencing circuits, hydraulic circuit for force multiplication; speed control of hydraulic cylinder- metering in, metering out and bleed off circuits. Pilot pressure operated circuits.

Module-4

Pneumatic power systems

Introduction to Pneumatic systems: Pneumatic power system, advantages, limitations, applications, Choice of working medium. Characteristics of compressed air and air compressors. Structure of pneumatic control System, fluid conditioners-dryers and FRL unit.

Pneumatic Actuators: Linear cylinder – types of cylinders, working, end position cushioning, seals, mounting arrangements, and applications. Rotary cylinders- types, construction and application, symbols.

Pneumatic Control Valves: DCV such as poppet, spool, suspended seat type slide valve, pressure control valves, flow control valves, types and construction, use of memory valve, Quick exhaust valve, time delay valve, shuttle valve, twin pressure valve, symbols.

Module-5

Pneumatic control circuits

Simple Pneumatic Control: Direct and indirect actuation pneumatic cylinders, speed control of cylinders - supply air throttling and exhaust air throttling.

Signal Processing Elements: Use of Logic gates - OR and AND gates in pneumatic applications. Practical examples involving the use of logic gates.

Multi- Cylinder Application: Coordinated and sequential motion control, motion and control diagrams. Signal elimination methods, Cascading method- principle, Practical application examples (up to two cylinders) using cascading method (using reversing valves).

Electro- Pneumatic Control: Principles - signal input and output, pilot assisted solenoid control of directional control valves, use of relay and contactors. Control circuitry for simple signal cylinder application.

Learning Assignment:

The faculty will allocate one or more of the following experiments from group A and B to group of students (containing not more than four students in a group):

Group A: Experiments on hydraulic trainer:

a. Speed control circuit using metering in and metering out technique
b. Regenerative and sequencing circuits.
c. Extend-Retract and Stop system of a linear actuator
d. Rapid Traverse and Feed circuit.

Group B: Experiments on pneumatic trainer:

a. Automatic reciprocating circuit
b. Speed control circuit
c. Pneumatic circuit involving shuttle valve/ quick exhaust valve
d. Electro pneumatic valves and circuit

Students should build up the above circuits on computer using software and simulate the flow of fluid during the operation. Afterwards, they themselves can physically connect the circuit on the hydraulic/pneumatic trainer and run the circuit. Record of experiments shall be submitted in the form of journal. Due credit must be given for this assignment.

Course Outcomes: At the end of the course, the student will be able to:

CO1: Identify and analyse the functional requirements of a fluid power transmission system for a given application.
CO2: Visualize how a hydraulic/pneumatic circuit will work to accomplish the function.
CO3: Design an appropriate hydraulic or pneumatic circuit or combination circuit like electro-hydraulics, electro- pneumatics for a given application.
CO4: Select and size the different components of the circuit.
CO5: Develop a comprehensive circuit diagram by integrating the components selected for the given application.

Question paper pattern:

- The question paper will have ten full questions carrying equal marks.
- Each full question will be for 20 marks.
- There will be two full questions (with a maximum of four sub- questions) from each module.
- Each full question will have sub- question covering all the topics under a module.
- The students will have to answer five full questions, selecting one full question from each module.

Sl. No.	Title of the Book	Name of the Author/s	Name of the Publisher	Edition and Year
Textbook/s				
1	Fluid Power with applications	Anthony Esposito	Pearson edition	2000
2	Oil Hydraulics	Majumdar S.R	Tala McGRawHllL	2002
3	Pneumatic systems - Principles and Maintenance	Majumdar S.R	Tata McGraw-Hill	2005
Reference Books				
1	Industrial Hydraulics	John Pippenger, Tyler Hicks	McGraw Hill International Edition	1980
2	Hydraulics and pneumatics	Andrew Par	Jaico Publishing House	2005
3	Fundamentals of Pneumatics, Vol I, II and III.	FESTO		
4	Hydraulic Control Systems	Herbert E. Merritt	John Wiley and Sons, Inc	
5	Introduction to Fluid power	Thomson	PrentcieHall	2004
6	Fundamentals of fluid power control	John Watton	Cambridge University press	2012

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER - V

OPERATIONS MANAGEMENT

Course Code	**18ME56**	CIE Marks	40
Teaching Hours/Week (L:T:P)	3:0:0	SEE Marks	60
Credits	03	Exam Hours	03

Course Learning Objectives:

- To get acquainted with the basic aspects of Production Management.
- The expose the students to various aspects of planning, organising and controlling operations Management.
- To understand different operational issues in manufacturing and services organisations.
- To understand different problem-solving methodologies and Production Management techniques.

Module-1

Introduction, Functions within business organizations, the operation management function, Classification of production systems, Productivity, factors affecting productivity.

Decision Making: The decision process, characteristics of operations decisions, use of models, decision making environments, graphical linear programming, analysis and trade-offs.

Module-2

Forecasting: Steps in forecasting process, approaches to forecasting, forecasts based on judgment and opinion, analysis of time series data, accuracy and control of forecasts, choosing a forecasting technique, elements of a good forecast.

Module-3

Capacity & Location Planning: Importance of capacity decisions, defining and measuring capacity, determinants of effective capacity, determining capacity requirement, developing capacity alternatives, evaluating alternatives, Need for location decisions, nature of locations decisions, general procedure for making locations decisions, evaluating locations decisions, facilities layout – need for layout decisions, types of processing.

Module-4

Aggregate Planning & Master Scheduling: Aggregate planning – Nature and scope of aggregate planning, strategies of aggregate planning, techniques for aggregate planning – graphical and charting techniques, mathematical techniques. The master production schedule, Master scheduling process, Master scheduling methods.

Module-5

Material Requirement Planning (MRP): Dependent versus independent demand, an overview of MRP – MRP inputs and outputs, MRP processing, ERP capacity requirement planning, benefits and limitations of MRP.

Purchasing and Supply Chain Management (SCM): Introduction, Importance of purchasing and SCM, the procur process, Concept of tenders, Approaches to SCM, Vendor development.

Course Outcomes: At the end of the course, the student will be able to:

CO1: Explain the concept and scope of operations management in a business context
CO2: Recognize the role of Operations management among various business functions and its role in the organizations' strategic planning and gaining competitive advantage.
CO3: Analyze the appropriateness and applicability of a range of operations management systems/models in decision making.
CO4: Assess a range of strategies for improving the efficiency and effectiveness of organizational operations.
CO5: Evaluate a selection of frameworks used in the design and delivery of operations

Question paper pattern:

- The question paper will have ten full questions carrying equal marks.
- Each full question will be for 20 marks.
- There will be two full questions (with a maximum of four sub- questions) from each module.

- Each full question will have sub- question covering all the topics under a module.
- The students will have to answer five full questions, selecting one full question from each module.

Textbooks:

1. "Operation Management, Author- Joseph G Monks McGrew Hill Publication, International Edition-1987.
2. "Production and Operation Management" ,Author-Pannerselvam R. PHI publications, 2nd edition
3. "An Introductory book on lean System, TPS Yasuhiro Modern.

Reference Books:

1. "Production and Operation Management" Chary S. N. TataMcGrew Hill 3rd edition.
2. "Production and Operations Management", Everett E. Adams, Ronald J. Ebert, Prentice Hall of India Publications, Fourth Edition.
3. Modern Production/Operations Management, Buffia, Wiely India Ltd 4th Edition.

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER –V

FLUID MECHANICS AND MACHINES LAB

Course Code	**18MEL57**	CIE Marks	40
Teaching Hours/Week (L:T:P)	0:2:2	SEE Marks	60
Credits	02	Exam Hours	03

Course Learning Objectives:

- This course will provide a basic understanding of flow measurements using various types of flow measuring devices, calibration and losses associated with these devices.
- Energy conversion principles, analysis and understanding of hydraulic turbines and pumps will be discussed. Application of these concepts for these machines will be demonstrated. Performance analysis will be carried out using characteristic curves.

Sl. No.	Experiments
	PART A
1	Lab layout, calibration of instruments and standards to be discussed
2	Determination of coefficient of friction of flow in a pipe.
3	Determination of minor losses in flow through pipes.
4	Application of momentum equation for determination of coefficient of impact of jets on flat and curved blades
5	Calibration of flow measuring devices.
	PART B
6	Performance on hydraulic Turbines a. Pelton wheel b. Francis Turbine c. Kaplan Turbines
7	Performance hydraulic Pumps d. Single stage and Multi stage centrifugal pumps e. Reciprocating pump.
8	Performance test on a two stage Reciprocating Air Compressor.
9	Performance test on an Air Blower.
	PART C (OPTIONAL)
10	Visit to Hydraulic Power station/ Municipal Water Pump House and Case Studies
11	Demonstration of cut section models of Hydraulic turbines and Pumps.

Course Outcomes: At the end of the course, the student will be able to:

CO1: Perform experiments to determine the coefficient of discharge of flow measuring devices.
CO2: Conduct experiments on hydraulic turbines and pumps to draw characteristics.
CO3: Test basic performance parameters of hydraulic turbines and pumps and execute the knowledge in real life situations.
CO4: Determine the energy flow pattern through the hydraulic turbines and pumps.
CO5: Exhibit his competency towards preventive maintenance of hydraulic machines.

Conduct of Practical Examination:

1. All laboratory experiments are to be included for practical examination.
2. Breakup of marks and the instructions printed on the cover page of answer script to be strictly adhered by the examiners.
3. Students can pick one experiment from the questions lot prepared by the examiners.
4. Change of experiment is allowed only once and 15% Marks allotted to the procedure part to be made zero.

Scheme of Examination:

ONE question from part A: 30 Marks
ONE question from part B: 50 Marks
Viva –Voice : 20 Marks
Total : 100 Marks

B. E. MECHANICAL ENGINEERING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER –V

ENERGY CONVERSION LABORATORY

Course Code	**18MEL58**	CIE Marks	40
Teaching Hours/Week (L:T:P)	0:2:2	SEE Marks	60
Credits	02	Exam Hours	03

Course Learning Objectives:

- This course will provide a basic understanding of fuel properties and its measurements using various types of measuring devices
- Energy conversion principles, analysis and understanding of I C Engines will be discussed. Application of these concepts for these machines will be demonstrated. Performance analysis will be carried out using characteristic curves.
- Exhaust emissions of I C Engines will be measured and compared with the standards.

Sl. No.	Experiments
	PART A
1	Lab layout, calibration of instruments and standards to be discussed
2	Determination of Flash point and Fire point of lubricating oil using Abel Pensky and Marten's (closed) / Cleveland's (Open Cup) Apparatus.
3	Determination of Calorific value of solid, liquid and gaseous fuels.
4	Determination of Viscosity of lubricating oil using Redwoods, Saybolt and Torsion Viscometers.
5	Valve Timing/port opening diagram of an I.C. Engine.
	PART B
6	Performance Tests on I.C. Engines, Calculations of IP, BP, Thermal efficiency, Volumetric efficiency, Mechanical efficiency, SFC, FP, A:F Ratio, heat balance sheet for a. Four stroke Diesel Engine b. Four stroke Petrol Engine c. Multi Cylinder Diesel/Petrol Engine, (Morse test) d. Two stroke Petrol Engine Variable Compression Ratio I.C. Engine.
7	Measurements of Exhaust Emissions of Petrol engine.
8	Measurements of Exhaust Emissions of Diesel engine.
	PART C (OPTIONAL)
9	Visit to Automobile Industry/service stations.
10	Demonstration of $p\theta$, pV plots using Computerized IC engine test rig

Course Outcomes: At the end of the course, the student will be able to:

CO1: Perform experiments to determine the properties of fuels and oils.
CO2: Conduct experiments on engines and draw characteristics.
CO3: Test basic performance parameters of I.C. Engine and implement the knowledge in industry.
CO4: Identify exhaust emission, factors affecting them and exhibit his competency towards preventive maintenance of IC engines.

Scheme of Examination:

ONE question from part A: 30 Marks
ONE question from part B: 50 Marks
Viva –Voice : 20 Marks
Total : 100 Marks

B. E. MECHANICAL ENGINEEING
Choice Based Credit System (CBCS) and Outcome Based Education (OBE)
SEMESTER – V

ENVIRONMENTAL STUDIES

Course Code	**18CIV59**	CIE Marks	40
Teaching Hours / Week (L:T:P)	(1:0:0)	SEE Marks	60
Credits	01	Exam Hours	02

Module - 1

Ecosystems (Structure and Function): Forest, Desert, Wetlands, Riverine, Oceanic and Lake. 02 Hrs
Biodiversity: Types, Value; Hot-spots; Threats and Conservation of biodiversity, Forest Wealth, and Deforestation.

Module - 2

Advances in Energy Systems (Merits, Demerits, Global Status and Applications)**:** Hydrogen, Solar, OTEC, Tidal and Wind. 02 Hrs
Natural Resource Management (Concept and case-studies): Disaster Management, Sustainable Mining, Cloud Seeding, and Carbon Trading.

Module - 3

Environmental Pollution (Sources, Impacts, Corrective and Preventive measures, Relevant Environmental Acts, Case-studies)**:** Surface and Ground Water Pollution; Noise pollution; Soil Pollution and Air Pollution.02 Hrs
Waste Management & Public Health Aspects: Bio-medical Wastes; Solid waste; Hazardous wastes; E-wastes; Industrial and Municipal Sludge.

Module - 4

Global Environmental Concerns (Concept, policies and case-studies): Ground water depletion/recharging, Climate Change; Acid Rain; Ozone Depletion; Radon and Fluoride problem in drinking water; Resettlement and rehabilitation of people, Environmental Toxicology.

Module - 5

Latest Developments in Environmental Pollution Mitigation Tools (Concept and Applications): G.I.S. & Remote Sensing, Environment Impact Assessment, Environmental Management Systems, ISO14001; Environmental Stewardship- NGOs. 03 Hrs
Field work: Visit to an Environmental Engineering Laboratory or Green Building or Water Treatment Plant or Waste water treatment Plant; ought to be Followed by understanding of process and its brief documentation.

Course Outcomes: At the end of the course, students will be able to:

- CO1: Understand the principles of ecology and environmental issues that apply to air, land, and water issues on a global scale,
- CO2: Develop critical thinking and/or observation skills, and apply them to the analysis of a problem or question related to the environment.
- CO3: Demonstrate ecology knowledge of a complex relationship between biotic and abiotic components.
- CO4: Apply their ecological knowledge to illustrate and graph a problem and describe the realities that managers face when dealing with complex issues.

Question paper pattern:

- The Question paper will have 100 objective questions.
- Each question will be for 01 marks
- Student will have to answer all the questions in an OMR Sheet.
- The Duration of Exam will be 2 hours.

Sl. No.	Title of the Book	Name of the Author/s	Name of the Publisher	Edition and Year
Textbook/s				
1	Environmental Studies	Benny Joseph	Tata Mc Graw – Hill.	2nd Edition, 2012

2.	Environmental Studies	S M Prakash	Pristine Publishing House, Mangalore	3rd Edition, 2018
3	Environmental Studies – From Crisis to Cure	R Rajagopalan	Oxford Publisher	2005
Reference Books				
1	Principals of Environmental Science and Engineering	Raman Sivakumar	Cengage learning, Singapur.	2nd Edition, 2005
2	Environmental Science – working with the Earth	G.Tyler Miller Jr.	Thomson Brooks /Cole,	11th Edition, 2006
3	Text Book of Environmental and Ecology	Pratiba Sing, AnoopSingh& Piyush Malaviya	Acme Learning Pvt. Ltd. New Delhi.	1st Edition